

Primadigital is a thin paper specially developed for high-speed inkjet printing of pharmaceutical leaflets. It is suitable for both pigment and dye inks, for monochrome and multicolor printing. Primadigital offers the advantage to being ready for use. A pretreatment, with primer for example, isn't necessary. The printing quality is clearly higher than a standard paper

FSC® FSC-C023778 (BV-COC-051005-B) or PEFC_{PEFC/10-32-2155} (BV/CdC/2157457B) on request.

| Characteristics | Unit | Standard | Specification | | | |
|--------------------|--------------------|------------|--|----------|----------|----------|
| | | | | PDL40W30 | PDL45W30 | PDL50W30 |
| Code | | | | | | |
| Grammage | g/m ² | ISO 536 | 40 | 45 | 50 | |
| Thickness | µm | ISO 534 | 52 | 59 | 65 | |
| Bulk | cm ³ /g | - | 1.30 | 1.30 | 1.30 | |
| CIE whiteness | % | ISO 11475 | 116 | 116 | 116 | |
| Opacity | % | ISO 2471 | 83 | 85 | 88 | |
| pH paper | - | ISO 6588 | 8.5 | 8.5 | 8.5 | |
| Absolute humidity | % | NF Q03-003 | 5.8 | 5.8 | 5.8 | |
| | - | | | | | |
| Optical brightener | - | - | OUI | | | |
| Luminescence | | | 9 | 9 | 9 | |
| Fiber composition | % | NF Q01-007 | 100% Chemical Pulp : pure virgin fiber | | | |

Primadigital is subject to a strict change control procedure.

| Paper tolerances | |
|--|--|
| Grammage: nominal value + / - 1 g/m ² | CIE whiteness: minimum 110 |
| Thickness: nominal value + / - 2 µm | Opacity minimum: nominal value - 1 point |
| Meets with REACH regulations | |

| Finished goods tolerance |
|---|
| Joins: a maximum of 1 join per reel with a maximum 15% of the reels within any order containing joins. Joins are recorded on the delivery notes, on the reel label and also on the edge of the reel itself |
| Width: customer width - 0 mm, + 2 mm |
| Outer diameters of 100 cm, 114 cm or 120 cm: - 3 cm, + 2 cm |

| Conditions of storage and optimal use |
|---|
| When in stock the paper should be stored in its original packaging and storage temperatures should not drop below 15 °C |
| The paper should be acclimatized in the workshop area it's to be used, ideally 24 or even 48 hours if possible before use |
| Optimal conditions of the workshop are: 23°C ±3°C and 50% ±5% of relative humidity |

Minimum making: Quantity required by the mill will be dependent on both the production schedules and the possibilities at the time of the order for a combination of widths to cover the machine deckle.

Please contact your sales representative for more details.

Validated: 10/05/2021

Grade to be approved by Emmanuel Bruneau-Technical Support Manager